



3D PRINTER

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REVISION : B

TITLE: How to turn on D7 UV light Manually?

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1.0 Purpose

The LCD of D7 has no back light. The LCD is just a window to control the UV light go through. And the UV light only light up when start printing. So if you need to check if the UV light is function or not, you need either start printing or manually control the UV light. This document would guide you how to turn on D7 UV light manually.

2.0 Scope

This document cover Duplicator 7

3.0 To connect the printer and computer. Start the Creation Workshop.

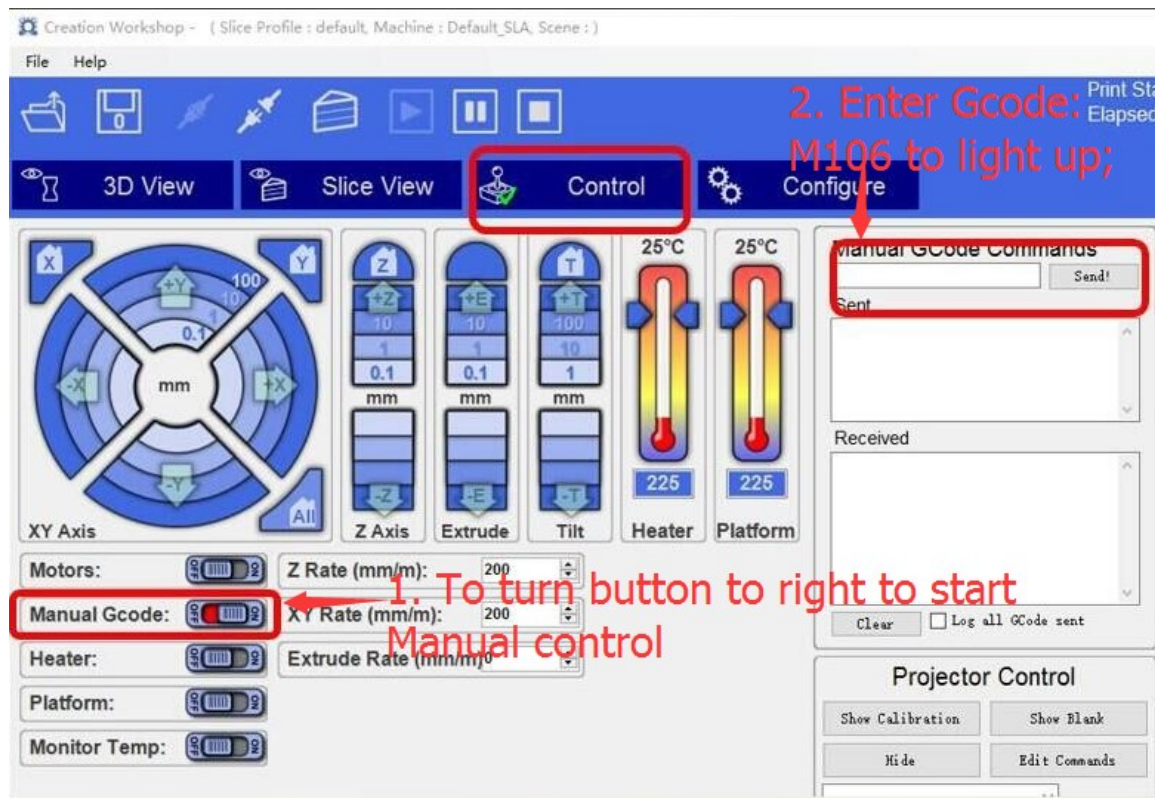
3.1 Click Control

Click Manual Gcode to ON.

Enter Gcode: M106 to turn on UV light

M107 to shut down UV light

Important Notice: Gcode M106, the M must be capitalized.



4.0 Revisions

A – Initiate: 12/4/17 by: Manolo

B- 13/4/17, Adding 3.1 Important Notice: Gcode M106, the M must be capitalized.